Duplication-Based Fault Tolerance for RISC-V Embedded Software

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This preprint has not undergone peer review (when applicable) or any postsubmission improvements or corrections. The Version of Record of this contribution is published in "Computer Security - ESORICS 2024: 29th European Symposium on Research in Computer Security, Bydgoszcz, Poland, September 16-20, 2024, Proceedings, Part IV", and is available online at [https://doi.org/](https://doi.org/10.1007/978-3-031-70903-6_5) [10.1007/978-3-031-70903-6_5](https://doi.org/10.1007/978-3-031-70903-6_5)

Abstract. Embedded devices play critical roles in security and safety, demanding robust protection against fault injection attacks. Among the myriad of fault effects, the instruction skip fault model stands out due to its recurrent manifestation in silicon devices. Furthermore, the continually evolving landscape of hardware attacks facilitates increasingly sophisticated exploits by achieving multiple instruction skips. In this work, we propose an extension of the RISC-V debug specification which enables efficient fault injection testing of the firmware executed on an FPGA-emulated core under a commonly observed instruction skip fault model. We use insights from a fault injection campaign to harden and protect potentially exploitable instructions and propose an assembly level duplication-based approach for software fault tolerance against instruction skip applied to RISC-V architecture. Additionally, we provide a custom debugger implementation which accelerates fault injection campaign by factor of ten. By combining fault injection testing and a generic instruction duplication technique, our methodology can increase fault tolerance of the reference software while having minimal performance loss and code size overhead.

Keywords: risc-v · fault tolerance · fault injection emulation · instruction skip · fpga

1 Introduction

Embedded devices with high security requirements are increasing in areas such as automobiles, medical equipment, financial systems, and critical infrastructure.

One characteristic of such systems is that part of the code being executed, in particular the boot code, is not planned to be updated in the field. Thus, a way of securing an embedded device is to identify vulnerabilities early in the product development life-cycle by checking code against logical as well as physical attacks, since an attacker may have the device in hands. Identifying and addressing security vulnerabilities early on in the design phase can also help reduce costs and time required to patch these issues [\[15\]](#page-17-0). Pre-silicon security evaluation can include reviewing architecture and code, testing for compliance with security standards, and conducting penetration testing. Therefore, software/hardware co-testing should be thoroughly carried out before being deployed in its final application.

One attack vector on embedded code is fault injection, where a potential attacker can manipulate the hardware using different means like voltage glitches, laser beaming, electromagnetic pulses, and others [\[6\]](#page-16-0). This can include injecting faults into the system's memory, processor, or other components to see how the system responds and if there are any security vulnerabilities that can be exploited as a result. In particular, code and data flow can be perturbed, with the common manifestation being an instruction skipped or not executed. Instruction skips make it possible to bypass security measures or execute malicious code on the target. As fault injection techniques are rapidly advancing, leading to the emergence of more complex and sophisticated attacks such as multiple instruction skip attacks [\[35](#page-18-0)[,30\]](#page-18-1), it is crucial to consider these new types of attack in research and development efforts. In the face of single or multiple instruction skip attacks, the imperative for software fault tolerance becomes apparent. Various software fault tolerance techniques like instruction duplication and control flow integrity checking [\[28\]](#page-18-2) have to be implemented to fight such attacks. As a consequence, integrating software fault tolerance mechanisms within pre-silicon testing protocols becomes necessary to ensure robustness against these specific threats.

With the advent of the RISC-V architecture, its modular and open-source nature allows customization of hardware components, providing an ideal platform for specialized functionalities. Notably, the openness of the RISC-V architecture enables the integration of hardware acceleration support tailored for pre-silicon fault injection testing. Our objective in this study is to create efficient tools designed to facilitate fault injection processes, enabling the hardening of code against instruction skip faults specific to the RISC-V architecture. To achieve this, we propose an extension for the RISC-V debug specification, featuring the automated skipping of an arbitrary number of instructions at a target location. This advancement accelerates fault injection by reducing the communication load between the host debugger and the debug module on the chip. Furthermore, leveraging insights gained from the fault injection campaign, we present a technique to harden vulnerable instructions by implementing an assembly-level duplication-based countermeasure [\[23\]](#page-17-1), adapted specifically for the nuances of the RISC-V instruction set. Additionally, we implemented the proposed extension within the debug module of the open-source CORE-V-MCU System-on-Chip, allowing for a comprehensive evaluation. To highlight the advantage of open-source architecture, we provided own debugger implementation with a custom debugging protocol based on QSPI interface instead of conventional JTAG. This modification allowed to speed up fault injection testing by factor of ten. Finally, the effectiveness of our approach was evaluated through rigorous testing against reference software, showcasing the efficiency of our codehardening technique. The combination of our technique with fault injection testing demonstrated the absence of silent data corruption errors, all while imposing minimal code size overhead compared to duplicating every relevant instruction. The implementation of our proposed method will be released as open source and available on GitHub^{[3](#page-2-0)}.

2 Related work

This section highlights the research conducted on fault injection, in particular on physical attacks that exploit hardware vulnerabilities. Additionally, instruction skip fault model is discussed as a fault effect commonly observed in silicon devices. Furthermore, the section delves into software-implemented fault tolerance and control flow integrity techniques as a mean to harden a system against faults. Finally, the section reviews studies which focus on emulating fault injection especially with a help of a debugger.

2.1 Hardware Fault Injection Attacks

Hardware-based fault injection involves introducing errors into the system by physically altering the hardware of the system. A comprehensive survey of distinct fault injection approaches is presented in [\[38\]](#page-18-3), [\[19\]](#page-17-2), [\[6\]](#page-16-0). In [\[8\]](#page-16-1), multiple fault injection attacks on microcontroller-based cryptographic algorithm implementations are demonstrated. In [\[11\]](#page-16-2), the practicality of fault injections is examined through empirical research. A systematic examination of fault injections in Internet-of-Things devices is conducted in [\[17\]](#page-17-3).

2.2 Instruction Skip Fault Model

The instruction skip fault model is a commonly studied fault model in the field of computer architecture and digital circuit design. This fault model occurs when one or more consecutive instructions in a program are not executed due to a fault in the hardware or software of the system. Here, we list some examples of works that achieved either single or multiple instruction skips through fault injection.

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Single Instruction Skip A single instruction skip is a fault effect frequently seen in fault injection testing of many microcontrollers. A recent work [\[30\]](#page-18-1) that was presented at Black Hat 2022 utilizes Voltage Fault Injection (VFI) for skipping a single instruction at different points in time in order to defeat ARM TrustZone. The work from [\[34\]](#page-18-4) showed an exploit where VFI was used to escalate privilege in Linux from user space. Balasch et al. [\[5\]](#page-16-3) investigated the effects of clock glitches on an 8-bit microcontroller and provided a possible explanation for the observed instruction skip. Colombier et al. in [\[12\]](#page-17-4) proposed a technique that uses multiple lasers in order to induce multiple single-bit faults in an ARM Cortex-M3. Menu et al. [\[22\]](#page-17-5) investigated electromagnetic (EM) fault injections and questioned an EM fault model since the authors could skip multiple consecutive instructions with their method. Proy et al. [\[27\]](#page-18-5) studied EM pulse effects at the ISA (instruction set architecture) level.

Multiple Instruction Skip Less common but still dangerous fault effect is the multiple instruction skip which can be achieved either due to multiple glitches in a row or a single glitch impacting the critical path in the cores instruction pipeline. Riviére et al. [\[29\]](#page-18-6) managed to skip up to four consecutive instructions by electromagnetically faulting the instruction cache of an ARM Cortex-M CPU. Blömer et al. [\[10\]](#page-16-4) utilized multiple clock fault injections for attacking two consecutive instructions. Dutertre et al. [\[13\]](#page-17-6) were able to skip groups of instructions by laser illumination on an 8-bit non-secure ATmega328P microcontroller. Yuce et al. [\[36\]](#page-18-7) were able to skip multiple instructions stored in the target's pipeline with clock glitches in a 32-bit LEON3 processor on a Xilinx FPGA. The authors of [\[14\]](#page-17-7) reported EM-induced skips of up to six consecutive instructions with low repeatability on a RISC-V FPGA implementation.

2.3 Software-Implemented Fault Tolerance

Software-Implemented Fault Tolerance (SWIFT) is an approach to improving the reliability of software systems by incorporating fault-tolerant techniques like error-detection and redundancy mechanisms directly into the software code with a goal to harden systems against fault models, particularly instruction skip faults. Moro et al. [\[23\]](#page-17-1) provided a formal proof showing the efficiency of redundancy-based countermeasures against a single instruction skip. Their countermeasure consists of replacing a non-idempotent instruction with an idempotent one and duplicating it. Replacement schemes were provided for the ARM instruction set, followed by a formal proof of countermeasure efficiency. We adopt this approach for the RISC-V instructions in our code hardening tool. In [\[24\]](#page-17-8) Moro et al. performed evaluation of two countermeasures by launching physical fault attacks and assessing the impact. Barenghi et al. [\[7\]](#page-16-5) proposed software countermeasures for cryptographic algorithms including intrusion and fault detection. Barry et al. [\[9\]](#page-16-6) implemented a LLVM compiler extension which protects against instruction skip attacks. Sharif et al. [\[33\]](#page-18-8) developed a compiler framework targeting RISC-V processors which hardens code using various fault tolerance techniques. Schirmeier et al. [\[32\]](#page-18-9) provided a fault injection framework for detecting vulnerable code by emulating faults with a debugger. Kiaei et al. [\[21\]](#page-17-9) perform assembly rewriting and lift an x86 binary to an intermediate representation in order to harden vulnerable instructions which they discover by emulating fault injections.

2.4 Emulated Fault Injection

In fault injection emulation, the FPGA is programmed to replicate faults that might occur in the actual hardware, such as electrical or logical faults, to assess how a system or software responds to these faults. A debugger can be used to change the software behavior simulating possible fault effects on the software level. Here we highlight works, where a debugger is used for injection of the faults as it is done in our work. Portela-Garcia et al. [\[26\]](#page-18-10) utilized the On-Chip Debugger (OCD) to inject faults into a microcontroller that supported JTAG debugging capabilities. Instead of controlling the fault injection campaign from the host, they moved the controlling logic to a separate Systems on Programmable Chip (SoPC) and the host only configures the fault injection campaign via communication with SoPC. Mosdorf et al. [\[25\]](#page-18-11) injected faults using the GDB debugger and a J-Link debugger via the JTAG interface of an ARM device. Schirmeier et al. [\[32\]](#page-18-9) provided a fault injection framework for assessing the fault tolerance of a system by emulating faults with a debugger on multiple emulators. Zhang et al. [\[37\]](#page-18-12) utilized a debugger for the fault injection testing of a real-time operating system. Ahmad et al. [\[4\]](#page-16-7) developed a fault injection framework based on a debugger for x86 CPUs and used GDB to interrupt the program's execution to inject faults at runtime.

3 Protection by Fault Injection Emulation

In this section, we introduce a methodology for protecting a firmware against instruction skip attacks and provide an overview of the separate steps of the flow for code hardening. We call our approach *Skip Protection by Fault Injec*tion Emulation (SPFIE) and incorporate it into a framework for fault injection testing on an emulated RISC-V core. The framework can be used to embed continuous security testing into the development process of the software, since it provides an efficient fault injection testing and hardens code with minimal user interaction. Our framework is also capable of skipping an arbitrary number of instructions in the given software, which can be used for identifying vulnerable instructions or code snippets. A user provides a compiled binary that will be executed on the target emulated core and configures the framework to test a list of critical functions. The framework then performs fault injection (FI) testing by executing the binary on the core emulated with an FPGA and produces a list of vulnerable instructions that require additional protection. Our framework also requires access to the source code and build scripts of the software in order to be embedded into the build flow. Having the sources, our code hardening tool

finds and replaces vulnerable instructions with a protected version of the original instruction. Finally, another iteration of the fault injection testing is performed on the hardened code in order to verify the absence of the previously detected vulnerabilities.

The framework uses fault injection emulation to identify vulnerable instruction addresses and uses the results to patch the assembler language files. To ensure code security on each commit or major source code modification automatically, firmware developers can incorporate this framework into the build flow. The workflow is depicted in the Figure [1.](#page-6-0) Next, we elaborate on every step of the process:

- 1. Generate and Build: Since our framework hardens the code at the assembly level, the assembler language files need to be generated from the C sources. From the assembler files, we build the initial binary for the fault injection campaign emulated on a FPGA.
- 2. FI testing: In this step, the user performs FI testing by skipping the configured amount of instructions for the given functions to test. The FI campaign results in a list of faulty addresses that, if skipped via a fault injection, can lead to exploitable behavior.
- 3. Code Hardening: Given a list of faulty addresses, our code hardening tool performs a transformation and duplication of the faulty instructions. The patched instructions are then written to the assembler files. Detailed transformations of RISC-V instructions are described in Section [6.](#page-8-0)
- 4. Build and Verify: In the last step, the final binary is built from the patched assembler files, and another iteration of the FI testing on the final binary can be performed to confirm the absence of vulnerabilities and original functionality of the binary.

By integrating the SPFIE methodology in the build flow of the firmware, the developers can continuously and automatically ensure the security of the code against instruction skip attacks, and a secure version of the binary can be released. By viewing the logs of the framework, the developers can get a direct feedback on the vulnerable instructions. This information can be analyzed in order to gain an understanding of how skipped instructions can impact the code execution. An advantage of this approach is scalability, since increasing the number of available emulators reduces the testing time linearly. The developers can set up additional emulators and uniformly distribute the test addresses across the emulators. Afterwards, the faulty addresses for each emulator instance can be collected and put together for the code hardening. A disadvantage of this approach is that it requires human guidance in form of provided names of the critical functions which are supposed to be tested and hardened.

4 Debugger-Driven FI Testing

This section delves into the specifics of debugger-driven fault injection testing framework, which is employed to skip instruction on an FPGA-emulated

Fig. 1: Schematic overview of the code hardening flow.

system-on-chip (SoC). Here, we describe how the FI campaign is performed and accelerated by a custom debug specification extension.

The reason for opting for an emulation solution is the speed advantage it offers, whereby the code is executed directly on an emulated target device, allowing for full available execution speed. This facilitates the execution of binaries and the injection of faults much faster than simulation-based solutions, enabling us to conduct fault injection testing on large numbers of instructions. For this purpose, an emulation environment needs to be configured to run tests. This includes setting up an FPGA with a synthesized design of the target SoC and establishing the communication to the debug module (DM). With an emulator set up, the user can start the fault injection campaign.

The fault injection testing is controlled by a Fault Injection Controller (FIC) which manages the fault injection campaign by leveraging the debugger and the emulation setup in order to find vulnerable places in the assembly code. The basic idea is to inject faults upon hitting a breakpoint at a target instruction address. The debugger is used to configure special custom registers in the DM(discussed in Section [5\)](#page-7-0) to simulate an instruction skip. By detecting an address, where a fault is supposed to be injected, the DM alters the program counter according to the configuration. Before the FIC starts FI testing, the user evaluates the attackers ability and determines, how many instructions an attacker is potentially able to skip via fault injection into the particular SoC. This mainly depends on the targeted architecture, CPU pipeline stages and the memory subsystem from where instructions are fetched. It is a crucial information for the fault injection campaign and the subsequent code hardening, since our instruction duplication technique introduces fault tolerance to a degree which depends on attackers ability to skip a certain amount of instructions. The user also identifies and provides a list of security critical functions in the binary that have to be tested. For each instruction address in the function-under-test (FUT), the FIC does the following steps:

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- 1. Reset the core to prevent interaction with the core state from the previous executions.
- 2. Load the executable into the memory.
- 3. Configure special CSRs in the DM for the automatic instruction skip.
- 4. Set breakpoint at exception handler.
- 5. Set breakpoint at last address of main function.
- 6. Resume the binary execution.

There are 3 possible outcomes of a single test run: the execution can time out, hit the breakpoint at the exception handler or successfully execute the program and hit the breakpoint at the end of the main function. The timed out runs might need further investigation by the user. Execution of the exception handler is an indication of detected fault injection, since the program didn't complete its execution. If the program was executed successfully, that means the fault injection was not detected and silent data corruption might have happened. So, at the end of the fault injection campaign, the FIC invokes the code hardening routine and provides to it the list with faulty addresses for analysis.

5 Debug Specification Extension

To accelerate the fault injection campaign by minimizing host-to-target communication, we propose a modification to the on-chip debug module. This enhancement allows for more efficient instruction skipping. The openness of the RISC-V ecosystem grants access to the debug specification, offering room for custom debug features. Controlling the debug module involves manipulating its internal Control and Status Registers (CSRs), which include 16 reserved registers designated for custom functionalities. By detailing our method at the debug specification level, we ensure its independence from specific debug module implementations, ensuring a level of portability across diverse RISC-V system designs. In the following, we outline the specifications of three custom registers, explaining their function in skipping an arbitrary number of instructions at runtime. This method optimizes the FI process, contributing to enhanced efficiency while maintaining adaptability across varying system architectures.

The custom debug registers designed for instruction skipping are as follows:

- fi address: This register stores the address of the target instruction where a fault is to be injected during a single test. Upon setting the fi address, the DM sets a hardware breakpoint at the address in the fi-address register to be able to skip the target instruction before its is executed.
- hit count: Within this register resides a numerical value indicating the number of times the target instruction must be executed before the fault injection is triggered. The DM should decrease the hit count value by 1 every time the fi address is encountered. Finally, if hit count value is 0, the fault is injected and the hardware breakpoint at fi_address is removed.
- pc delta: Contained in this register is a two's complement number that dictates the program counter's advancement when the address specified in

fi address is encountered at least hit count times. This value determines the shift in the program counter upon meeting the specified conditions.

As one can see, using this construction, we can also skip multiple consecutive instructions as well by setting the pc_delta register accordingly. It is also possible to simulate more advanced fault models such jump to an arbitrary address, which can be useful in some cases, like for testing unexpected control flow violations.

6 Code Hardening Tool

The Code Hardening Tool is invoked after the FI testing is completed. It gets the list of faulty addresses and the number of skipped instructions in the FI campaign, and its goal is to patch the faulty addresses in the assembler files by duplicating them. So, for each faulty address we need to find the corresponding group of assembly instructions in the sources and replace it with a duplicated sequence of idempotent instructions. An idempotent instruction is an instruction that can be executed multiple times without changing the result beyond the first execution. In other words, the effect of the instruction remains the same no matter how many times it is executed. Such instructions are useful for the faulttolerant replacement sequences that we propose, similar to the countermeasure by Moro et al. [\[23\]](#page-17-1). If every instruction in such a sequence is duplicated more times than an attacker is able to skip, then every instruction in the sequence is executed at least once, and the execution of the duplicated idempotent instruction sequence does not lead to side effects that might change the result of the program's execution.

We define five instruction classes for the RISC-V IMC instruction set: idempotent, separable, pseudo-instructions, compressed, and special instructions.

Idempotent instructions can be duplicated without any transformations. These include store and branching instructions as well as load and arithmetic instructions where every source operand differs from the destination operand. The CHT can duplicate such instructions directly without replacing them.

Separable instructions are arithmetic operations where one of the source operands is simultaneously the destination operand. Such instructions cannot be duplicated right away and need to be replaced using an extra register. The extra register needs to be free, meaning it should not have been used in the calculations before. Some example transformations of arithmetic and load instructions are provided in the Table [1.](#page-9-0)

Pseudo-instructions in RISC-V are assembler directives that are not part of the official RISC-V instruction set but are provided by the assembler to make it easier for programmers to write code. Pseudo-instructions are translated by the assembler into one or more actual RISC-V instructions. When the CHT encounters such an instruction, it rewrites it using special, idempotent, and separable instructions. Afterwards, every instruction in the resulting sequence will be replaced by an idempotent one. The examples of some pseudo-instruction transformations are presented in Table [2.](#page-9-1)

Table 1: A table with some examples for replacement sequences for the separable RISC-V instructions. The register rx represents a free register used to temporarily store a value.

Example instruction Description		Transformation
la a0,0xdeadbeef	Loads an immediate 32-bit lui rx, 0xdeadc	
	value. Expands into:	addi a0,rx,0xeef
	lui a0, Oxdeadc	
	addi a0, a0, Oxeef	
call fn	Calls a subroutine by storing lui rx, %hi(fn_ret)	
	the address of the next instruc- $addi$ ra, rx , λ lo (fn_{ret})	
	tion in ra register and jump- $ \textbf{j} \text{ f}$ n	
	ing to the label fn. Expands fn_ret:	
	into the special instruction jal	
	ra,fn.	

Table 2: A table with some examples for replacement sequences for the RISC-V pseudo-instructions. The register rx represents a free register used to temporarily store a value.

Compressed instructions are a subset of the RISC-V instruction set that uses 16-bit instructions instead of the standard 32-bit instructions. The compressed instruction set uses the same instruction formats as the standard instruction set, but with shorter opcodes and fewer operands. The compressed instructions will be "decompressed" by the CHT. The decompression process involves looking up the underlying instruction and multiplying an immediate value by a factor depending on the instruction. If the decompressed instruction is a separable or a special instruction, it will be transformed into an idempotent instruction accordingly. Example transformations of some compressed instructions are presented in the Table [3.](#page-10-0)

Special. Three special instructions in the standard set, namely jal, jalr, and auipc, are generally not idempotent depending on operands. These instructions, commonly used for jumps and subroutine calls, require transformation sequences that always rely on label-based offsets within assembler files. This requirement arises because these instructions either use or alter the program counter, and introducing new instructions into the assembler files can affect their behavior.

Example instruction	Description	Transformation
c.addi16sp 8	Adds the non-zero sign- mv rx, sp	
	extended 6-bit immediate addi sp, rx , 128	
	to the value in the stack	
	pointer, where the immedi-	
	ate is scaled to represent	
	multiples of 16. Expands	
	into a separable instruction	
	addi sp, sp, 16*8.	
c.add sp,a0	Adds the values in registers $ mv$ rx, sp	
	sp and a0 and writes the re- add $sp,rx, a0$	
	sult to register sp. Expands	
	into a separable instruction	
	add sp, sp, a0.	

Table 3: A table with some examples for replacement sequences for the compressed RISC-V instructions. The register rx represents a free register used to temporarily store a value.

The replacement sequences are detailed in Table [4.](#page-11-0) Transforming jal involves establishing a return label after the sequence's final instruction. This label stores the subsequent instruction's address after jal execution. Utilizing la to load the return label's address and j to jump to the target label ensures a safe jump with the correct destination register address.

Similarly, the jalr transformation entails loading the return label's address, storing the incremented source register value in a temporary register, and executing a jump to the temporary register's stored value. It is crucial that the return label points to the instruction *after the entire* duplicated sequence.

For auipc, requiring a label after the sequence, we initialize temporary registers with the label's address and immediate value using lui. Adding these temporary registers results in a PC-relative address stored in the destination register, ensuring the transformation relies solely on idempotent instructions.

In order to harden an instruction, the CHT expands the target instruction if it is a pseudo-instruction or decompresses it if it is a compressed instruction according to the instruction set specification. Each instruction in the resulting sequence will be then transformed and duplicated after the transformations. By duplicating each instruction in a sequence more times than the attacker can skip, we ensure that every instruction in the sequence will be executed at least once, and an attacker needs to be able to skip more instructions for a successful attack.

An example of the protection process is depicted in the Figure [2.](#page-12-0) We start by having a vulnerable group of two consecutive instructions: a compressed instruction c.add $a0$, s2 and a pseudo-instruction call fn. After the first step, the compressed instructions expand into a separable instruction add a0,a0,s2 and the pseudo-instruction expands into the special instruction jal ra,fn. Af-

Table 4: A table with replacement sequences for the special RISC-V instructions. The registers rx, rx1 and rx2 represent free registers used to temporarily store values, imm and offset represent operands with any immediate value based on a label within the code.

ter the applied transformation step, a return label is introduced, and the free temporary register t0 is used in the transformation of the separable and the special instruction. The instructions in the transformed sequence will be duplicated three times because the original group size was 2. Finally, the original instructions in the assembler files will be replaced by the fault-tolerant version.

7 Implementation

As emulation platform we selected the open-source 32-bit microcontroller unit (MCU) CORE-V-MCU [\[31\]](#page-18-13). It features the open-source 4-stage, in-order 32 bit RISC-V core CV32E40p [\[18\]](#page-17-10), operating at a core frequency of 20 MHz. We customized the debug module of the emulated design according to specification from Section [5](#page-7-0) for a faster instruction skip, owing to our access to the source code of the emulated SoC. Highlighting the advantages of the RISC-V architecture's open-source nature, we developed a custom debugger. This debugger communicates Debug Module Interface (DMI) commands over a custom QSPI protocol. The emulation setup's schematic overview is depicted in Figure [3.](#page-13-0) Two debugging processes operate on the host: the conventional OpenOCD [\[2\]](#page-16-8) and our custom debugger. OpenOCD communicates with the HS-2 Debugger [\[1\]](#page-16-9) via USB, and HS-2 utilizes JTAG transport layer to interact with the SoC's debug module. Simultaneously, our custom debugger communicates with a Teensy 4.1 Arduino microcontroller [\[3\]](#page-16-10). The Teensy is programmed to function as a QSPI master, receiving DMI commands from the host over USB and transmitting

Fig. 2: An example of protecting a group of vulnerable instructions consisting of a compressed and a pseudo-instruction.

them to the SoC using a software-based QSPI implementation. Essentially, we supplemented the SoC with a hardware multiplexer responsible for managing JTAG and QSPI slave communication. The multiplexer translates debugging commands into general Debug Module Interface commands, adhering to the RISC-V Debug Specification [\[16\]](#page-17-11). IN this particular design, DM implementation operates on an execution-based principle. This means that when the core enters debug mode, the code in the DM's ROM, referred to as the "park loop," is executed. We extended the DM registers and ROM code in line with our custom extension's specifications to allow automated program counter modification upon breakpoint. This fully automates the process of emulating an instruction skip on the chip without instrumenting the code being executed. To enable high-speed debugging and accommodate the use of two different debugger implementations, we adjusted the SoC's pinout, introducing 10 additional pins to integrate the QSPI interface.

8 Evaluation

In this section, we conduct an assessment of different debugger implementations and analyze the impact of our hardening method on several key metrics, namely the overall testing time, program runtime, and code size. To evaluate our approach, we opted to employ well-established cryptographic algorithms obtained from the MiBench benchmark suite [\[20\]](#page-17-12). These algorithms encompass popular cryptographic functions such as AES-128, SHA-256, and Blowfish-CFB64. Throughout our experiments, we focused on a scenario where the SoC received an input that comprehensively exercises the execution of all instructions within the functions under test. Our evaluation leveraged the previously described setup, allowing us to rigorously assess the performance of our implementation. The experiments were conducted on a host machine running Windows 10, equipped

Fig. 3: Schematic overview of the emulation setup.

with an Intel Core i5-1145G7 processor operating at clock speed of 2.6 GHz and 16 GB of RAM.

To begin, we assess the influence of debugger selection and the utilization of our custom DM extension on fault injection testing time. Our initial focus involves conducting a single instruction skip fault injection campaign specifically targeting cryptographic calculation functions, while timeout was configured to 3 seconds. During these evaluations, we compared the outputs of a single run against an established golden truth value to detect Silent Data Corruption (SDC) upon completion of the main function. Thus, we consider instructions as vulnerable if skipping them resulted SDC, indicating a necessity for hardening measures.

Furthermore, to gauge the impact of our DM extension, we implemented debugger-driven fault injection testing (as detailed in Section [4\)](#page-5-0) without deploying the DM extension. The only difference in this approach occurred at step 3, where instead of configuring extended CSRs, we set a breakpoint at the fault address and adjusted the program counter by the byte count of the instruction to skip once the breakpoint was hit. The individual test run durations are detailed in Table [5,](#page-14-0) while the outcomes of the fault injection campaign are summarized in Table [6.](#page-14-1) Notably, the Blowfish test program stood out, with almost half of its instructions identified as vulnerable. Upon manual inspection of the assembler code, we observed heavy reliance on loop unrolling within the algorithm, resulting in multiple instances of vulnerable instructions.

An evident outcome is the notable reduction in test time facilitated by our custom DM extension, observed across both debugger implementations. This improvement stems from a reduction in communication overhead compared to the pure debugger solution. The hardware-driven fault injection circumvents the

	Not using extension Using extension	
OpenOCD	1.55s(1x)	1.21s(1.28x)
Custom debugger	0.24s(6.45x)	0.14s(11.07x)

Table 5: Average single test run duration of the FI campaign performed by two different debugger implementations and using different fault injection methods. The numbers in parentheses represent the speedup factor compared to the baseline, which is FI campaign performed by OpenOCD not using extension.

		Total instructions tested Number of vulnerable instructions Timeout events	
ιES	3512		
3H A	520		
Blowfish	241	564	

Table 6: Results of fault injection campaign.

need for debugger notifications, eliminating delays within a single run. Hence, we observed a distinct at least 21% decrease in single run duration with the enhanced fault injection method compared to the pure debugger solution.

Moreover, exchanging the debug transport module protocol (originally JTAG) for a more efficient protocol (QSPI) led to a substantial increase in communication speed, resulting in a significant reduction in overall testing time by several orders of magnitude. To underscore this difference, we conducted an additional experiment to measure the speed of read/write operations to memory. The measured speed for memory operations, regardless of read or write, amounted to 0.13 MB/s for the OpenOCD/HS-2 combination and surged to 2.45 MB/s for the Teensy implementation. This enhancement, approximately 18 times faster than the conventional debug toolchain, underscores the efficiency gain achieved through the protocol switch.

Our subsequent evaluation analyzed the hardening of vulnerable instructions and validating that their skipping no longer leads to any occurrences of SDCs, which serves as evidence of the efficacy of our hardening strategy. In addition, we conducted a comparative analysis to assess the impact of hardening on both runtime and code size, detailed in Tables [7](#page-15-0) and [8](#page-15-1) respectively. When discussing the impact on code size, a program is classified as partially hardened if only the vulnerable instructions were duplicated. On the other hand, a fully hardened program involves duplicating every instruction within a tested function. Our observations reveal that code size experiences minimal overhead when subjected to fault injection testing before hardening implementation. However, fully hardened functions result in at least a twofold increase in code size compared to its pre-hardened state. Furthermore, our experiment data underscores that program runtime is less affected in the partially hardened scenario. This outcome can be attributed to the selective duplication of only the necessary instructions in the partially hardened variant.

	8340 (237\%)	3584 (102\%)
$1520(100\%)$	$1102(211\%)$	602(115%)
	2704 (218\%)	1953 (157\%)
		Original size Fully hardened size Partially hardened size $ 3512 \ (100\%) $ Blowfish $ 1241 (100\%) $

Table 7: Comparison of instruction number for original and hardened binaries. The numbers in parentheses represent the percentage increase compared to the original size.

			$ Original$ runtime $(ms) $ Fully hardened runtime $(ms) $ Partially hardened runtime $(ms) $
AES	$24.3(100\%)$	65.6 (270\%)	$27.0(111\%)$
SHA	$21.1(100\%)$	41.2(195%)	$23.4(110\%)$
Blowfish	$18.5(100\%)$	40.5(219%)	$25.6(121\%)$

Table 8: Comparison of average runtime performance for original and hardened binaries. The numbers in parentheses to represent the percentage increase in runtime compared to the original runtime.

9 Conclusion

In this work, we dove into the topic of the fault injection emulation, to enable security assessment during the code development phase. It is desired for some critical code parts in embedded software to be as fault-tolerant and sound as possible. Via fault injection emulation, developers can test their system in a fast and efficient way in the pre-silicon phase. One particularly relevant fault model is the instruction skip model. If an attacker can force a device to skip one or more instructions via physical fault injection, this can lead to a bypass of crucial security checks and countermeasures. Upcoming open-source technologies like the RISC-V architecture make it possible to design and tailor systems for specific needs like fault injection testing. To accelerate debugger-driven fault injection testing, we designed an extension compliant with RISC-V debug specification. Our proposal involves modifying the debug module within an SoC to facilitate automatic skipping of an arbitrary number of instructions at a breakpoint. Through the integration of special CSRs and debug module modifications, we achieved a reduction in the duration of a single test run compared to using a pure debugger solution. Additionally, by replacing the conventional JTAG debug transport protocol with a custom QSPI interface, we witnessed a remarkable improvement in communication speed, enhancing the performance of the debugging toolchain significantly. As a strategy to counter fault injection attacks, we introduced a duplication-based code hardening technique adopted for the RISC-V instruction set to improve fault tolerance of test binaries. By fault injection testing and patching only vulnerable parts of code, we were able to completely prevent fault effects within the assumed threat model. Notably, the partial code hardening introduced less size and runtime overhead compared to full code duplication while maintaining an equivalent level of security. This approach ensures enhanced fault tolerance while minimizing the associated resource demands.

Acknowledgments

Funded by the European Union under grant agreement no. 101070008. Views and opinions expressed are however those of the author(s) only and do not necessarily reflect those of the European Union. Neither the European Union nor the granting authority can be held responsible for them.

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